

8 7 6 5 4 3 2 1

D

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B

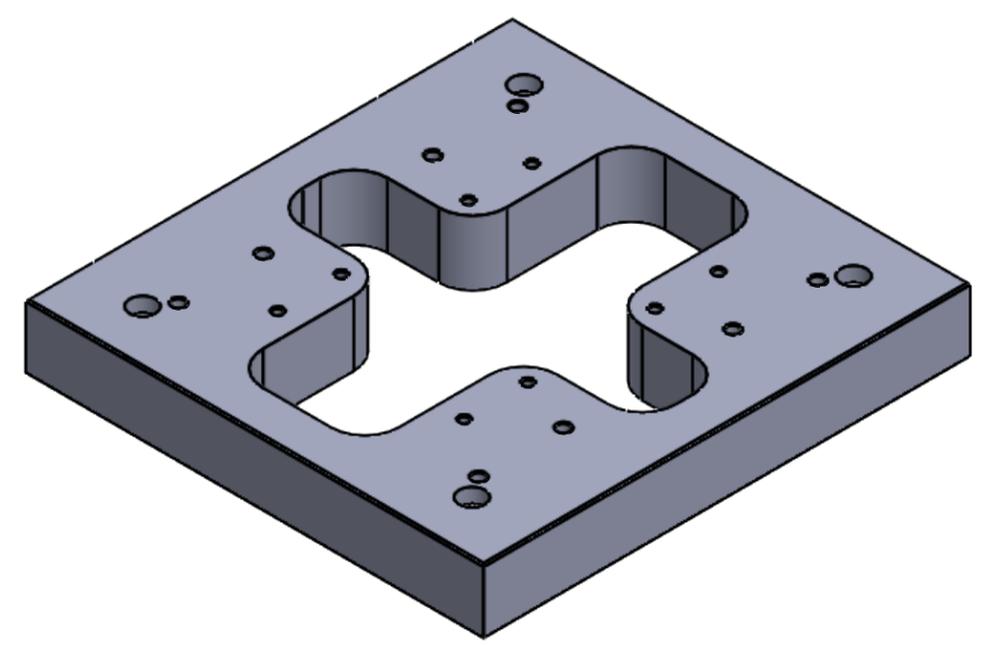
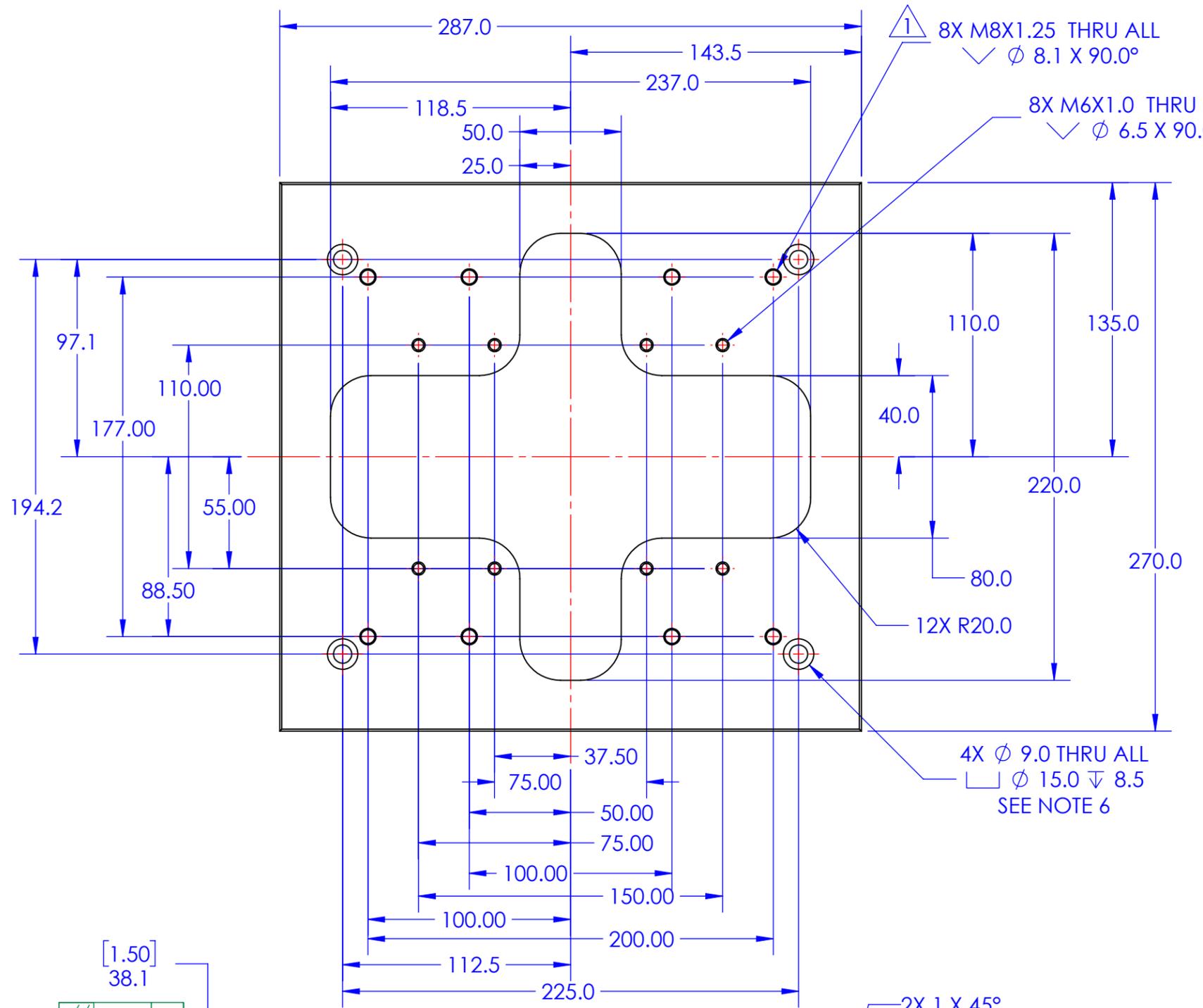
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A



- NOTES:
1. WORKMANSHIP MUST MEET REQUIREMENTS OF UES00065. PROCESS MUST BE ROHS AND REACH COMPLIANT. FULL MATERIAL DISCLOSURE (FMD) REQUIRED PER YASKAWA SPECIFICATION OPS-I-1055.
 2. REFERENCE ATTACHED .STEP FILE FOR ANY MISSING DIMENSIONS. DRAWING IS THE MASTER.
 3. BREAK SHARP EDGES TO C0.2MM MAX.
 4. PARTS MUST MEET COSMETIC REQUIREMENTS OF UES00024, CLASS C UNLESS OTHERWISE NOTED.
 5. ANODIZE PER YASKAWA SPEC UES00064, TYPE II, CLASS 2, NICKEL ACETATE SEAL, BLACK COLOR.
 6. COUNTER-BORED HOLES MAY BE USED FOR ANODIZE RACKING. RACKING MARKS SHALL NOT BE PRESENT ON ANY OTHER SURFACE.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN MILLIMETER		DRAWN	R. INZUNZA 12/12/2019
TOLERANCES: ANGULAR: MACH ± 0.3 DEG BEND ± 2 DEG		CHECKED	C. CADY 12/13/2019
X.X ± 0.3 X.XX ± 0.12		APPROVED	P. ZAJAC 12/20/2019
INTERPRET GEOMETRIC TOLERANCING PER: ANSI		COMMENTS:	
MATERIAL: 1.5" ATP-5 JIG PLATE		MODEL, CONFIG: XY PLATE 90, DEFAULT	
FINISH: BLACK ANODIZE, TYPE II		REF. DWG.:	
WEIGHT:			

YASKAWA			TITLE:	ST2-XYC ADAPTER	
			SIZE	DWG. NO.:	REV
B		USP05334	1		
		ITEM NO.:	USP05334-1		
SCALE: NOT TO SCALE			SHEET 1 OF 1		

PROPRIETARY AND CONFIDENTIAL
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REVISIONS					
ZONE	REV.	DESCRIPTION	ECR#	DRAWN BY	DATE
	0	INITIAL RELEASE	-	R. INZUNZA	12/20/2019
D5	1	CHANGE M8 THREAD PITCH		P. ZAJAC	10/20/2020